



INFUSION PUMP HX-801E OPERATOR MANUAL



Guangzhou Huaxi Medical Science Technology Co., Ltd.

Please read this manual completely prior to using the device!

Version: V1.1



Table of contents

Chapter 1	Safety Precautions	- 3 -
Chapter 2	Introduction	- 5 -
2.1	Application	- 5 -
2.2	Specifications	- 5 -
2.3	Working conditions	- 6 -
2.4	Compliance	- 6 -
2.5	Features	- 6 -
2.6	Components and functions	- 7 -
Chapter 3	Operation Guidance	- 10 -
3.1	Operation flowchart	- 10 -
3.2	Infusion pump installation	- 10 -
3.3	IV set installation	- 10 -
3.4	Infusion parameter setting	- 12 -
3.4.1	Infusion mode setting	- 12 -
3.4.2	IV set selection	- 12 -
3.4.3	Infusion volume setting	- 12 -
3.4.4	Infusion rate setting	- 13 -
3.4.5	Infusion time setting	- 13 -
3.4.6	Total infused volume	- 14 -
3.4.7	Bolus mode	- 14 -
3.5	Priming	- 14 -
3.6	Start the infusion	- 15 -
3.7	Stop infusion	- 15 -
3.8	Infusion finish	- 15 -
3.9	Power off	- 15 -
3.10	System management	- 15 -
3.10.1	Occlusion sensitivity setting	- 15 -
3.10.2	Air-in-line sensitivity setting	- 16 -
3.10.3	Sound volume setting	- 16 -
3.11	Unit convert	- 16 -
3.12	Manage IV set	- 17 -
3.12.1	Calibration value setting	- 17 -
3.12.2	Add new brand of IV set	- 17 -
3.12.3	Auto calibration	- 17 -
3.12.4	Calibration by manual	- 18 -
3.12.5	Adjust calibration value for high concentration solution	- 19 -



3.12.6 Delete a brand of IV set	- 20 -
3.13 Others	- 20 -
3.13.1 Change of container	- 20 -
3.14 Alarms and errors	- 20 -
3.14.1 Alarms	- 20 -
3.14.2 Other errors	- 23 -
3.15 Daily check.....	- 23 -
Chapter 4 Maintenance	- 23 -
4.1 Daily Maintenance	- 23 -
4.1.1 Clean the housing.....	- 24 -
4.1.2 Clean the air sensor.....	- 24 -
4.1.3 Clean the finger pump cassette	- 24 -
4.1.4 Clean the tube clamp.....	- 24 -
4.1.5 Clean the drip sensor.....	- 24 -
4.2 Battery	- 24 -
4.2.1 General guidance	- 24 -
4.2.2 Replace battery.....	- 25 -
4.3 Periodical replacement for accessories	- 25 -
4.4 Transportation and storage conditions	- 25 -
Chapter 5 Appendix	- 26 -
5.1 Trumpet curve	- 26 -
5.2 Guidance and manufacturer's statement on anti-electromagnetic interference I	- 27 -
5.2 Guidance and manufacturer's statement on anti-electromagnetic interference II	- 29 -



Chapter 1 Safety Precautions

Thank you for choosing the HX-801E infusion pump produced by Huaxi. Please read this operator manual completely prior to using this device. Please carry out inspection and maintenance to the pump periodically according to the manual in order to avoid patient/user injury.

1. HX-801E must be operated by medical professional staff, such as doctors, nurses, etc.
2. HX-801E is not explosion-proof or portable device.
3. Do not operate this device in environments where there are gas mixtures of flammable anesthetic, oxygen and oxidize ammonia, etc.
4. To avoid patients being injured by over-flow or under-flow, please set infusion parameters correctly and calibrate before using a new IV set.
5. If anything abnormal is found, stop using this device at once.
6. To avoid malfunctions, maintain the recommended protective distances for the devices that cause strong electromagnetic wave or noise, such as nuclear magnetic resonance device, microwave generating device and radiological device (X-ray machine or CT machine).
7. To avoid malfunctions, keep this device at least 25 meters away from high-frequency surgical instruments, such as knife holder, knife cable, electrode feeder board, and keep this device at least 1 meter away from mobile phone.
8. It is not allowed to use voltage other than that specified on the product label, or else it might cause damage or even fire.
9. The battery should not be heated or throw into fire, otherwise it might cause leakage, fire or even explosion.
10. Do not tear off the battery sheath, otherwise it might cause explosion or chemical burns.
11. Hold the plug tightly when plugging in or unplugging the AC electric wire. Don't touch the plug with wet hands.



12. It's better not to share a socket with other devices.
13. It's not allowed to dismount or modify the device without permission.
14. The device should be checked daily, and all functions should be checked prior to use if the device has not been used for a long time.
15. If any abnormality or absence of any function, please stop using the device and contact the supplier as soon as possible. Otherwise the manufacturer/seller will assume no responsibility for the loss, damage or injury.
16. Do not shake or crash the device. Keep away from direct sunlight or strong light.
17. Do not exposure to hot or wet air coming from heating installation, furnace and humidifier.
18. Do not operate this device in environments where there are chemical materials, dust, and humidity.



Chapter 2 Introduction

2.1 Application

HX-801E infusion pump is intended to provide accurate and continuous intravenous infusion.

2.2 Specifications

Product name:	Infusion pump
Model:	HX-801E
Applicable IV set:	10, 15, 20 and 60 d/mL (with outer diameter 3.4 ~ 4.5mm)
Pumping mechanism:	Peristaltic finger pump
Infusion mode:	Drip-rate & volumetric
Maximum flow rate:	1200 mL/h
Drip rate accuracy:	±1.5%
Flow rate accuracy:	±5% (after calibration)
Volume infused display:	0 ~ 9999 mL & >9999 mL
Volume limit:	1 ~ 9999 mL
KVO (keep vein open):	1 mL
Drip detection:	Infrared optoelectronic detection
Air-in-line detection:	Ultrasonic, 50 ~ 1000 µL, 8 sensitivities setting
Occlusion pressure:	40 ~ 140 KPa, 8 sensitivities setting
Sound volume:	8 levels setting
Max. power consumption:	≤25VA
Peristaltic finger pump:	Detachable
Tube clamp:	Detachable
Display:	Blue LCD with high brightness
AC power:	AC100V ~ 240V, 50Hz/60Hz



Internal battery:	Rechargeable Ni-MH battery, DC12V, 2000mAh, life: approximately 4 hours at 25mL/h
Net weight:	2.3 kg
Dimensions:	150mm x 150mm x 235mm
Audio and visual alarms:	Air-in-line, Door open, Upstream occlusion, Downstream occlusion, Infusion finished, No operation, Leakage, Bottom empty, Battery low, Pump error, Motor reverse, AC power lost, etc.

2.3 Working conditions

Temperature:	+5 ℃ ~ +40 ℃
Relative Humidity:	20% ~ 90%
Atmospheric Pressure:	70KPa ~ 106KPa

2.4 Compliance

Compliance with Medical Device Directive 93/42 EEC.



: Please read the operator manual prior to using this device!



: Protection against leakage current: Type CF equipment.

IPX4 : Protection against splashing fluid.

2.5 Features

1. HX-801E is with a full function of audio and visual alarm and exact infusion-controlled function. It is used widely, safely and reliably.
2. HX-801E can control the flow rate automatically. It is not just available for the intravenous infusion of normal brine and dextrose, but also for the infusion of high surface tension.
3. Standard IV sets of 10, 15, 20 and 60 d/mL are applicable.
4. The battery supply system can guarantee the continue infusion when move the patient or the AC power is disconnected.



5. Easy switch between mL/h, d/min and volume/time units.
6. The finger pump is detachable and can be washed in water.
7. The tube clamp is detachable and can be washed in water.
8. Easily operate with single hand by using the side handle.

2.6 Components and functions

HX-801E is made of housing, peristaltic finger pump, drip sensor, air sensor, display and battery, etc.



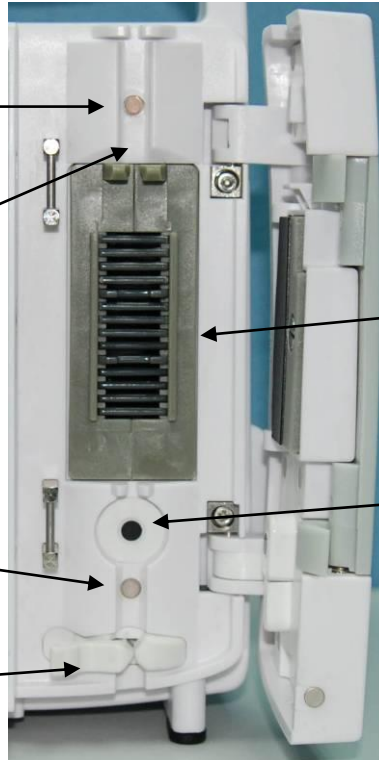


Occlusion pressure sensor on top

Fluid path

Occlusion pressure sensor at bottom

Tube clamp



Peristaltic finger pump

Air sensor

Knob: For placing drip sensor.

Label: To show the product information.

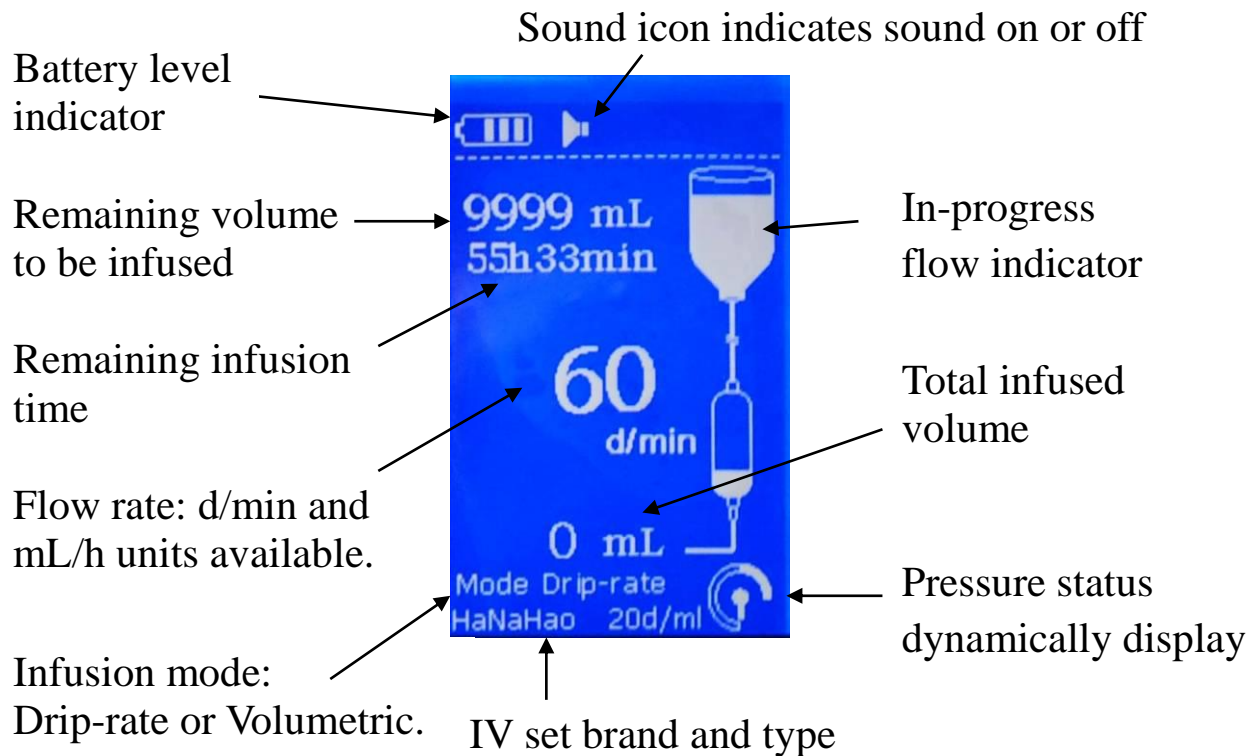
AC Power socket



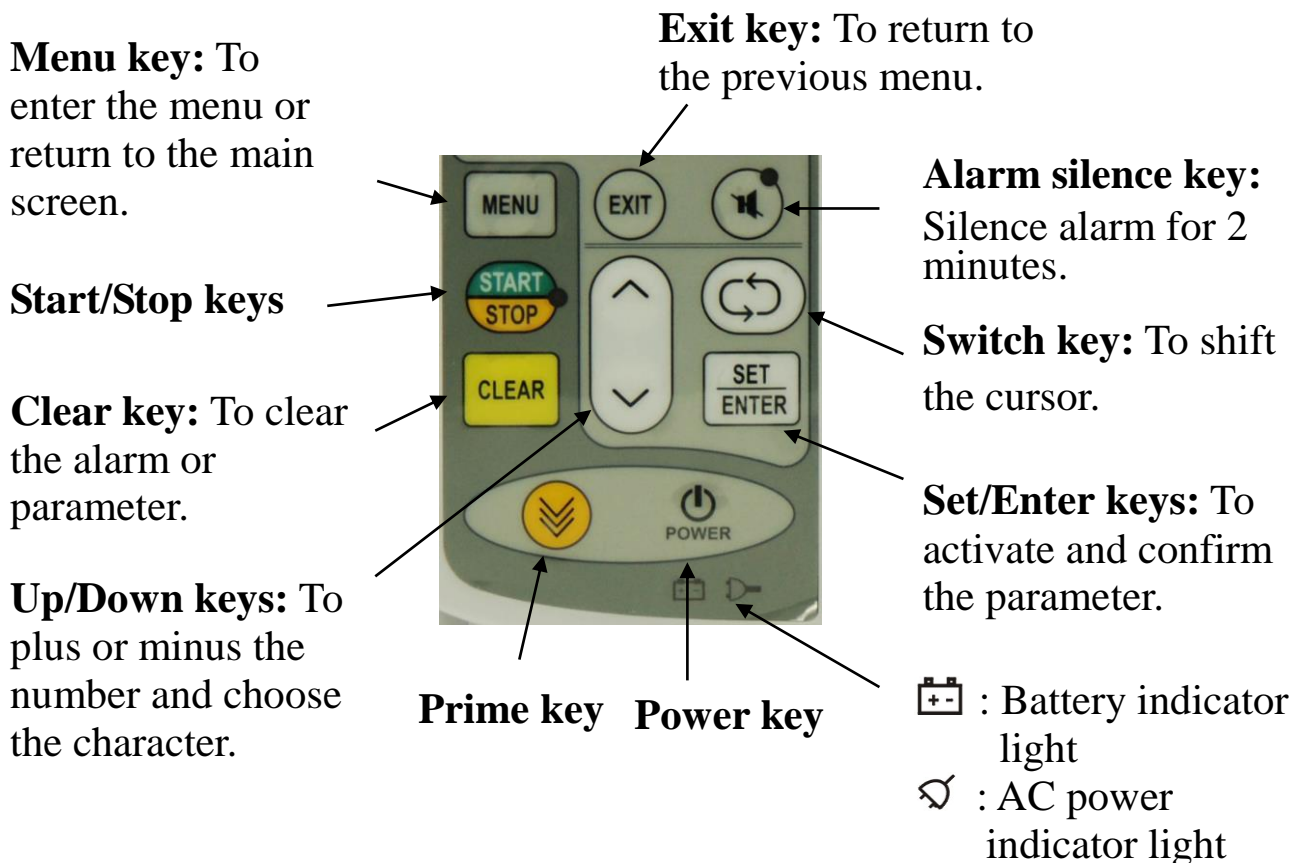
Knob: To attach the pump to an IV pole.

Drip sensor socket

LCD information



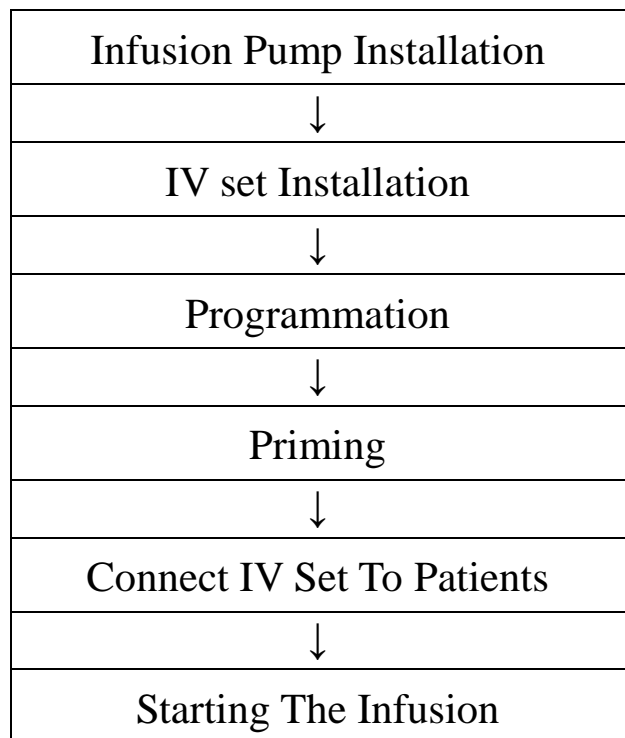
Keyboard






Chapter 3 Operation Guidance

3.1 Operation flowchart



3.2 Infusion pump installation

1. Attach the pump to an IV pole by turning the knob on the back of the pump clockwise, or place the pump on flat, stable surface.
2. Plug the pump's power cord into an electrical outlet.
3. Press  to turn on the machine, listen for the beep.

Note:

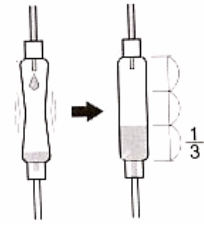
1. The device has a continuous inspection which functions as soon as the pump is in use.
2. Connect the device to AC power as often as possible to recharge battery.

3.3 IV set installation

1. Close the roller clamp of IV set and insert it into the solution container. Gently press the drip chamber to fill it up to 1/3 full.



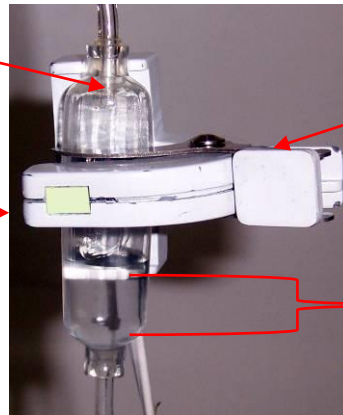
Turn the roller clamp left to close it



2. Open the roller clamp. Once the IV set is completely primed, close the roller clamp and check if there is air bubble in the set.
3. Open the pump door. Thread the IV set down the fluid path, making sure it is threaded the air sensor and pressure sensor. Then open the clamp at the bottom of the fluid path, insert the IV set and release clamp.
4. Close the pump door and open the roller clamp. Check that no drops are falling in the drip chamber.
5. **Place drip sensor on drip chamber horizontally. It should be lower than the drip mouth and higher than the liquid surface.**

Drip mouth

Indicator light of drip sensor: It will flash at the same time when the solution drips, one flash for one drop.



Keep the drip sensor horizontally









1/4 ~ 1/3 full of drip chamber capacity

Note:











1. If volumetric mode is put into use, the device can operate as usual without drip sensor.
2. **Keep the drip chamber straight.** If it is sloping, it will be hard to detect drops or even cause error of infusion and alarm.
3. Keep the drip sensor away from direct sunlight or strong light, or else it may cause error of infusion and alarm.
4. When there are some drops on the wall of chamber, shake it gently to clear it in order to avoid miscounting for the drops.
5. If drip sensor disturbed or failed, flow rate abnormal, and IV set incorrect setting, the device will alarm and stop to infuse, which can avoid injury from over-flow or under-flow.

3.4 Infusion parameter setting

3.4.1 Infusion mode setting












1. Press  , system will enter into main menu.
2. The cursor positions on “Infusion”, press .
3. The cursor positions on “Infusion Mode”, press     to select the desired mode, drip-rate or volumetric.
4. Return to previous menu by pressing  and main screen by pressing .

3.4.2 IV set selection









1. Press  , system will enter into main menu.
2. The cursor positions on “Infusion”, press    to position the cursor on “IV Set”.
3. Press     to select the brand and size of IV set.
4. Return to previous menu by pressing  and main screen by pressing .

3.4.3 Infusion volume setting

Method 1:












1. Press  , system will enter into main menu.
2. The cursor positions on “Infusion”, press    to position the cursor on “Volume Limit”.
3. Press      to select the desired volume.
4. Return to previous menu by pressing  and main screen by pressing .

Method 2:











1. On the main screen, press  to enter into “Quick Menu”, the cursor positions on “Limit”.
2. Press      to select the desired volume.
3. Return to main screen by pressing  or .

3.4.4 Infusion rate setting

Method 1:

1. Press  , system will enter into main menu.
2. The cursor positions on “Infusion”, press    to position the cursor on “Infuse rate”.
3. Press      to select the desired rate.
4. Return to previous menu by pressing  and main screen by pressing  .

Method 2:

1. On the main screen, press  to enter into “Quick Menu”, and press   to position the cursor on “Rate”.
2. Press      to select the desired rate.
3. Return to main screen by pressing  or  .












Infusion rate and volume setting range are as follows:

IV set	mL/h	d/min	Volume limit
10 d/mL	1.0 ~ 1200	1 ~ 200	1 ~ 9999 mL
15 d/mL	1.0 ~ 1200	1 ~ 300	1 ~ 9999 mL
20 d/mL	1.0 ~ 1200	1 ~ 400	1 ~ 9999 mL
60 d/mL	1.0 ~ 1200	1 ~ 150	1 ~ 9999 mL

From 0.1 mL/h to 99.9 mL/h, 0.1 mL increment; ≥ 100 mL/h, 1 mL increment.

3.4.5 Infusion time setting









It is allowed to set the volume limit and infusion time, then the pump will calculate the flow rate automatically, detail steps as follow:

1. On the main screen, press  to enter into “Quick Menu”, and press   to position the cursor on “Time”.
2. Press       to select the desired infusion time.
3. Return to main screen by pressing  or  .








3.4.6 Total infused volume

How to clear the total infused volume:
















Method 1:

1. Press  , system will enter into main menu.
2. The cursor positions on “Infusion”, press    to position the cursor on “Total Volume”.
3. Press   to clear the total infused volume.
4. Return to previous menu by pressing  and main screen by pressing .


Method 2:

1. On the main screen, press  to enter into “Quick Menu”, and press   to position the cursor on “Total”.
2. Press   to clear the total infused volume.
3. Return to main screen by pressing  or .

3.4.7 Bolus mode

1. Press  , system will enter into main menu.
2. Press    to enter into “Bolus Mode”.
3. Press      to set the desired volume limit.
4. Press      to set the desired flow rate.
5. Press  to start infusion.

3.5 Priming


1. Check and confirm that the IV set is disconnected to the patient.
2. Press  to prime until all the air bubbles are removed.

Note:

The volume of priming will not be cumulated with the total infused volume.



Flow rate for purging: 600 mL/h

3.6 Start the infusion


1. Connect IV set to patient site and check general installation.
2. Check and make sure all the parameters showed on main screen are correct.
3. Press  to start infusion.

Attention: Under drip-rate mode, please check if indicator light of the drip sensor flashes at the same time when the solution drops.

3.7 Stop infusion

1. At any time, the infusion can be stopped by pressing  .
2. To resume the infusion, press  .

3.8 Infusion finish











1. When the infused volume reaches the volume limit, the device will give an audio and visual alarm “Finished. KVO” and infuse at KVO rate.
2. Press  to stop infusion.
3. Disconnect IV set from patient site.

3.9 Power off

Stop the infusion and keep pressing  until the device turns off.

3.10 System management

3.10.1 Occlusion sensitivity setting

1. Press  , system will enter into main menu.
2. Press    to enter into “System”.
3. Press    to enter into “Pres. -Top” or “Pres. - Bottom”.
4. Press    to set the desired sensitivity.

From level 1 to level 8, the pressure limit is increasing.













The higher the pressure limit, the less sensitive the pump is to changes in fluid resistance.

Occlusion alarm response time and possible infused volume based on 20 d/mL IV set:











	1 mL/h	25 mL/h	Volume
Level 1	28 minutes 01 second	1 minute 18 seconds	0.55 mL
Level 8	59 minutes	2 minute 18 seconds	0.99 mL

3.10.2 Air-in-line sensitivity setting

1. Press , system will enter into main menu.
2. Press    to enter into “System”.
3. Press    to enter into “Air Sens.”.
4. Press    to set the desired sensitivity.










From level 1 to level 8, the threshold for alarm is increasing.

3.10.3 Sound volume setting

1. Press , system will enter into main menu.
2. Press    to enter into “System”.
3. Press    to enter into “Sound Volume”.
4. Press    to set the desired sound volume.



















3.11 Unit convert

This function is for operator to convert the infusion rate, if it is known any of d/min and mL/h, the other will be calculated automatically.














1. Press , system will enter into main menu.
2. Press    to enter into “Unit Convert”.
3. Press      to input the desired rate, d/min or mL/h.
4. The other rate will be calculated automatically.

3.12 Manage IV set

3.12.1 Calibration value setting

1. Press , system will enter into main menu.
2. Press   to position the cursor on “Manage IV set”.
3. Press    to position the cursor on “Edit Adj Value”.
4. Press     to select the desired IV brand.
5. Press   to position the cursor on the desired size of IV brand.
6. Press     to select the desired calibration value.
7. Return to previous menu by pressing  and main screen by pressing .

3.12.2 Add new brand of IV set

1. Press , system will enter into main menu.
2. Press   to position the cursor on “Manage IV set”.
3. Press    to position the cursor on “Add a Brand”.
4. Press      to set the brand name.
5. Return to previous menu by pressing  and main screen by pressing .

3.12.3 Auto calibration

The accuracy of infusion will be affected by the below factors, therefore it is necessary to calibrate for each type of IV set before putting into use in order to ensure the accuracy.


























1. Difference of IV set diameters for various brands.
2. Different surface tension of various concentration solutions.

Preparation:

A measurement cup to measure the actual volume of the solution.

A container filled with 200 mL (or above) 0.9% standard physiological brine or pure water.

**Process:**

1. Install and prime the IV set.
2. Press , system will enter into main menu.
3. Press    to enter into “Manage IV Set”.
4. Press    to enter into “Adjust IV Set”.
5. Press    to select the IV brand.
6. Press    to select the IV size.
7. Press     to input the flow rate.
8. Press     to input the volume.
9. Place the end of IV set into measurement cup and start infusion.
10. Once the pump stop running and alarming for finish calibration, it will ask to input the actual volume infused. Press     to input the volume from the measurement cup.
11. Repeat step 2 to 10, calibrate for another time to ensure the high accuracy. The calibration process is finished.

Note:

1. The default flow rate and volume for calibration is 50 mL/h and 10 mL respectively, operator can change them as they want, and it is recommended to set the volume as 1/5 of the rate.
2. **It is recommended to make a record for the calibration result in order to avoid negligence during the operation.**

Here is the example for operator reference.

IV Brand	IV Size	Calibration Finished?
A	20 d/mL	Yes
A	15 d/mL	Yes
B	20 d/mL	Yes

3.12.4 Calibration by manual

Preparation: The same as auto calibration.

**Process:**

1. Install and prime the IV set
2. Set the volume limit as 10 mL according to section 3.4.3.
3. Set the flow rate as 50 mL/h according to section 3.4.4.
4. Clear the total infused volume according to section 3.4.6.
5. Place the end of IV set into measurement cup and start infusion.
6. Once volume limit is finished, measure the actual volume in the cup, and calculate the calibration value (**Value A**) by the below formula.

$$\text{Calibration value (Value A)} = \frac{\text{Total infused volume} - \text{Actual Volume}}{\text{Actual Volume}} \times 100\%$$

7. Input Value A into the pump according to section 3.12.1. The calibration process is finished.

Note:

The calibration value should be -30% ~ +30%, or else it means some mistakes occur during infusion, and it needs to re-perform the calibration.

3.12.5 Adjust calibration value for high concentration solution

It should be add a calibration value (Value B) for the high concentration solutions showed in the below form, since its high surface tension will affect the accuracy.













Note: If it is already used the corresponding high concentration solution for calibration, it is not necessary to add Value B.

Solutions	Calibration values (Value B)
Common solution	0%
Dextrose (10%)	+5%
Dextrose (50%)	+10%
TPN(Total Parental Nutrition)	+5 ~ +10%
TPN+ fat-soluble vitamin	+10 ~ +20%

1. If it is already calibrated by auto calibration based on section 3.12.3, input Value B directly to the device according to section 3.12.1.
2. If it is calibrated by manual based on section 3.12.4, input total calibration value to the device as below according to section 3.12.1.



Total calibration value = Value A + Value B

3.12.6 Delete a brand of IV set

1. Press , system will enter into main menu.
2. Press   to position the cursor on “Manage IV Set”.
3. Press    to position the cursor on “Delete a Brand”.
4. Press     to select the IV brand.
5. Press  to confirm, or  to return to previous menu.



3.13 Others

3.13.1 Change of container



1. Press  to hold infusion.
2. Close roller clamp.
3. Disconnect set from the old container.
4. Connect set to new container according to good clinical practices.
5. Check fluid level in drip chamber (around 1/3 of its capacity).
6. Program new infusion parameters: flow rate, volume, ...
7. Open roller clamp.
8. Press  to start infusion.

3.14 Alarms and errors

3.14.1 Alarms

When the alarm occurs, it is with visual and audio signal. The audio signal can be switched off for 2 minutes by pressing . To clear the alarm, press .



Alarms	Possible cause	Actions
Door open	Door is open.	Close the door.
Finish! KVO	Infusion finished.	1. Change solution container and restart infusion. 2. Remove IV set.
Air in line	IV set is not installed or IV set is installed incorrectly.	Install the IV set properly and make sure it thread the air sensor.
	Air bubble in the IV set.	Remove air from IV set.
	Air inlet cap is closed.	Check where the air inlet is open and make sure it is not blocked.
Upstream occl. (occlusion)	IV set kinked.	Correct kinks.
	Air inlet cap is closed.	Check where the air inlet is open and make sure it is not blocked.
	Bottle empty.	Check solution container.
Downstream occl. (occlusion)	IV set kinked.	Correct kinks.
	Roller clamp closed.	Open roller clamp.
	Needle blocked.	Check if the needle is blocked.
	IV set is too hard or its diameter exceeds the acceptable limit.	Change another IV set or increase the occlusion pressure limit.
No operation	No operation for 2 minutes.	Press  or  .
Bottle empty	The bottle is empty.	Replace solution container.
	Upstream occlusion.	Refer to upstream occlusion alarm.
	Too much fog on wall of drip chamber.	Shake drip chamber.
	Solution is flowing through the wall but not dripping due to sloped drip chamber.	Reposition drip chamber.



Alarms	Possible cause	Actions
Parameter err! (Error)	Infusion parameter incorrect.	Check and reset parameter.
Leakage	IV set is installed incorrectly.	Reinstall it.
	Drip sensor is violently disturbed or shaken.	Keep drip sensor stable.
Drip Sens. lost	Drip sensor is lost.	Connect drip sensor to the pump.
Drop detect err!	Drip sensor is not properly placed on drip chamber.	Place drip chamber properly.
	Drip chamber is over filled.	Lower the fluid level.
Drip sensor err!	Drip sensor is damaged.	Change a drip sensor.
Battery low	Battery voltage is low.	Connect pump to AC power.
Battery ran out	Battery is nearly used up.	Connect pump to AC power.
Battery lost	Battery disconnected.	Connect battery properly.
	Battery damaged.	Change another battery.
AC power lost	AC power is lost.	Connect pump to AC power.
Top / Bottom pressure sensor error	Top / Bottom pressure sensor is not working properly.	Stop using the device and contact with after-sales service.
Air sensor error	Air sensor is not working properly.	Stop using the device and contact with after-sales service.
Pump error	Pump is blocked due to serious pollution.	Clean the pump.
	Pump is blocked due to improperly installation of IV set.	Reinstall the IV set.
Motor reverse	Motor is running reversely.	Stop using the device and contact with after-sales service.
System failed	Internal error.	Stop using the device and contact with after-sales service.



Note: The possible infused volume in a single failure is less than 0.7 mL.

3.14.2 Other errors

Check as follows firstly by yourself before contact with after-sales service:

Phenomena	Possible Cause	Actions
The device can not be turned on.	Are AC power and battery properly connected?	Connect the AC power and battery properly.
Can not infuse, strange sound emitted from finger pump cassette.	Is there anything stuck on the finger pump cassette?	Clean the finger pump cassette.

3.15 Daily check

Checking points	Procedures
Check if the housing is flawed, cracked or distorted.	Check the housing of the device.
Check if the power cord is damaged	Check the power cord.
Check finger pump cassette.	Open pump door and take away the finger pump cassette. Rotate gear and check if it revolves smoothly.
Check air sensor.	Before installing the IV set, the pump will alarm for “Air in line” when start infusion.
Check door sensor.	Open the door, the pump will alarm for “Door open”.
Note: If any problem can't be solved by operator, please stop to use and contact with after-sales service.	

Chapter 4 Maintenance

4.1 Daily Maintenance

Disconnect the AC power cord before cleaning the device.

EOG sterilization; Ultrasonic sterilization

Attention: Do not wash the device by diluents, alcohol and other organic liquid.

4.1.1 Clean the housing

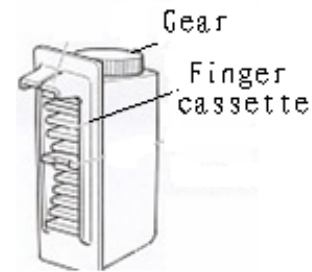
Clean the pump with a soft lint-free cloth or swab dampened with detergent and water.

4.1.2 Clean the air sensor

Gently wipe the sensor surface with wet cotton, and dry it well.
Do not damage the sensor surface.

4.1.3 Clean the finger pump cassette

Take away the finger pump cassette and wash it, then wipe with dry cotton and install.



4.1.4 Clean the tube clamp




1. Loosen screw and remove the tube clamp.
2. Wash the tube clamp.
3. Dry it well with dry cotton and install it.

4.1.5 Clean the drip sensor

1. Wipe the drip sensor with wet cotton.
2. Dry it with dry cotton and install it.

4.2 Battery

4.2.1 General guidance

1. When AC power disconnected, the pump will alarm and be powered by internal battery, user can press  to silence the alarm.
2. To recharge battery, just connect the device to AC power supply. Recharging of the battery is visualized by the indicator  when the pump is turned off and  when the pump is turned on.
3. The device will alarm when the battery is low, then stop infusion about 27



minutes later and turn off about 30 minutes later automatically.

4. Charge battery on initial use approximate 16 hours.

After several times of charging and consuming process, the maximum battery capacity can be achieved.

If the charging and consuming cyclic process keeps increasing and the battery is charged repeatedly without full discharge, the battery capacity will decrease concomitantly. If the device will not be put into used for long time, it is suggested that the internal battery is used every half year.

Note: Deal with the wastes (batteries, electrical and electronic device) according to the local regulations, and try to make the wastes recovered. The wastes can not be handled as daily garbage.

4.2.2 Replace battery

1. Loosen screw to remove battery cover at the bottom of the device.
2. Disconnect the battery and move it out.
3. Place and connect new battery, then install the cover.

Note:

1. Do not place the battery close to fire or heat source.
2. Use the specified battery provided by the manufacturer only.

4.3 Periodical replacement for accessories

The following accessories should be replaced periodically.

Accessories	Recommended replacement period
Battery	2 years
Finger pump cassette	3 years

The warranty for the battery is one year.

4.4 Transportation and storage conditions

Temperature: -20 °C ~ +55 °C

Relative Humidity: 10% ~ 90%

Atmospheric Pressure: 70KPa ~ 106KPa

Chapter 5 Appendix

5.1 Trumpet curve

Trumpet curve indicates the trend of the max and min deviations of the infusion pump. The detection proposals introduced for obtaining results in this aspect are based on EN60601-2-24. For more detailed information, please refer to this publication.

The following curve represents the results after using Hanahao IV set in the test; and it is considered as only one basis of the overall performance of the infusion pump. For more related information, contact the supplier.

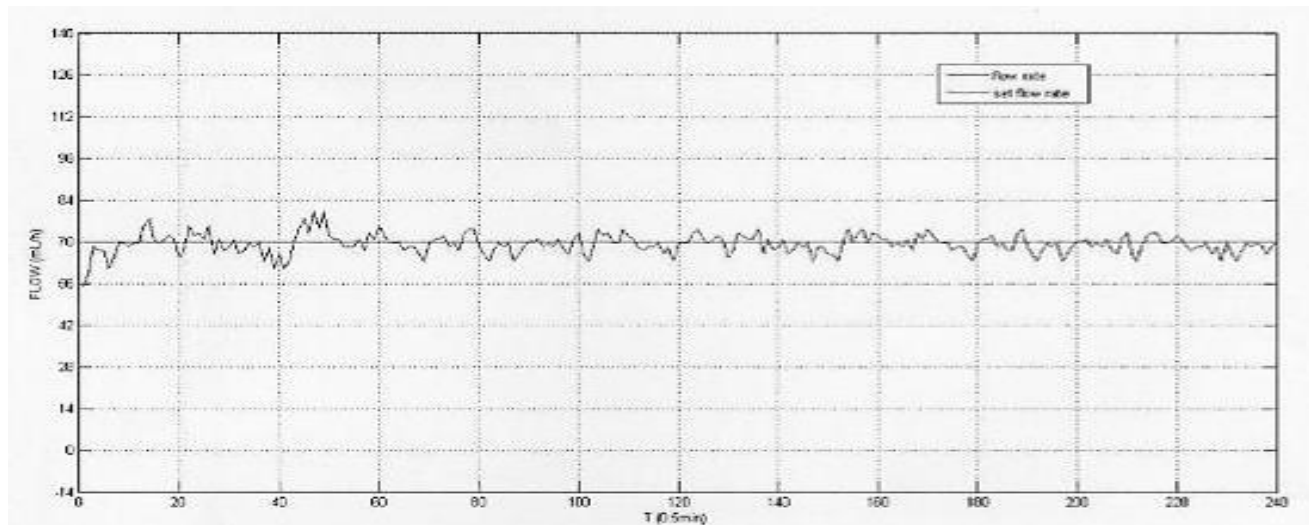


Figure 1- Start-up graph plotted from data gathered during the first 2h of the test period

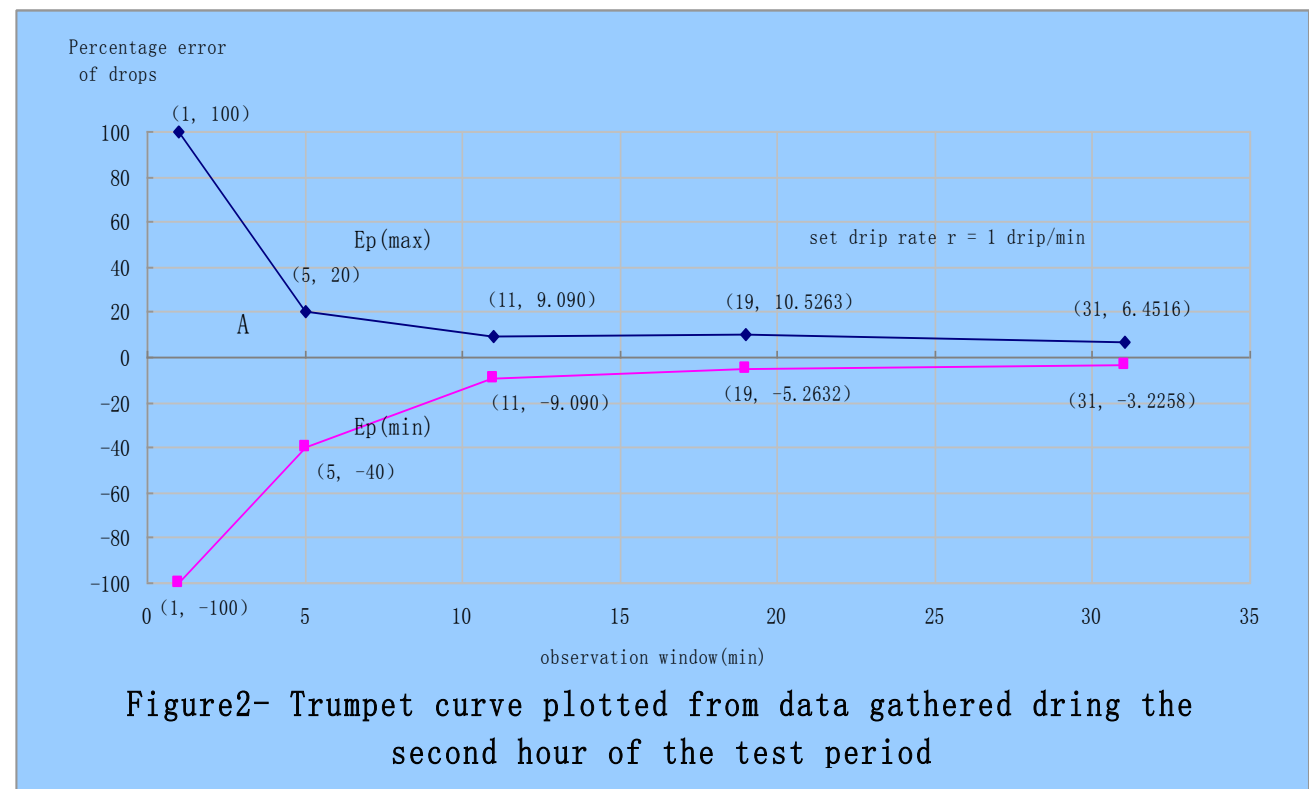


Figure2- Trumpet curve plotted from data gathered during the second hour of the test period

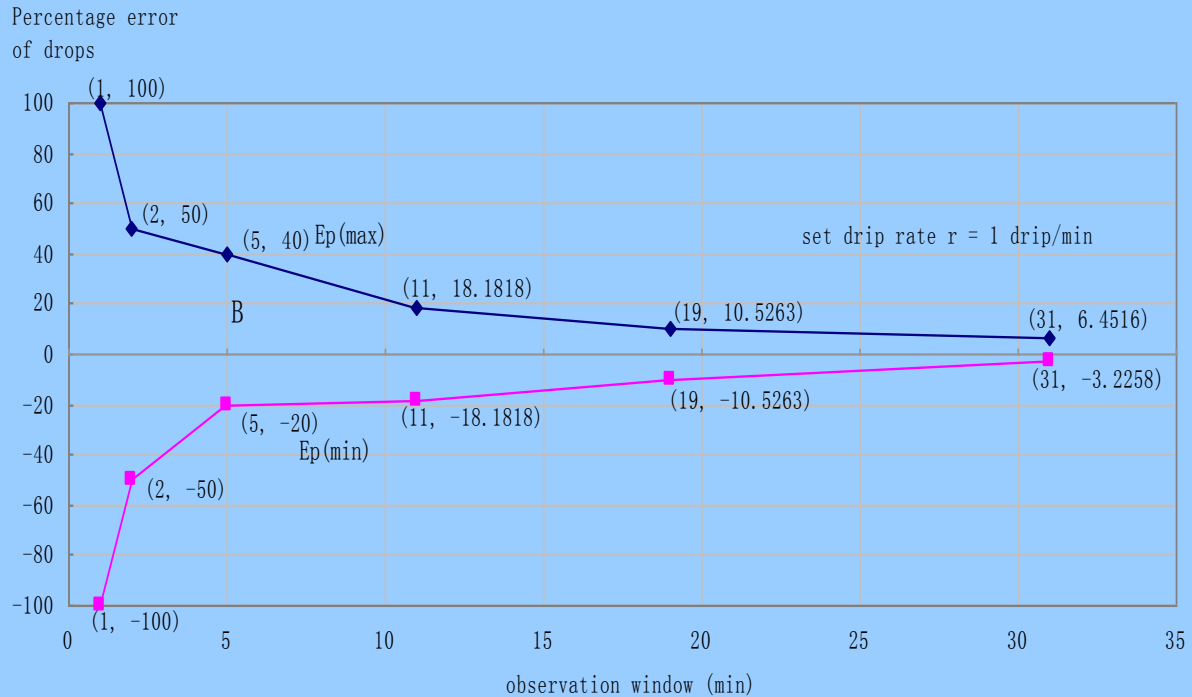


Figure3-trumpet curve plotted from data gathered during the last hour of the ADMINISTRATION CHANGE INTERVAL

5.2 Guidance and manufacturer's statement on anti-electromagnetic interference I


Applicable to all the devices and systems

1	Guidance and manufacturer's statement on anti-electromagnetic interference		
2	This device is predicted to be used in following electromagnetic environment. The buyer or user of the device should make sure to use it in this electromagnetic environment.		
3	Emissions test	Compliance	Guidelines on the electromagnetic environment
4	RF emissions CLSPR 11	Group 1	RF energy of this device is only applicable to the inner part. Therefore, its RF emissions are very low and are not likely to cause any interference in nearby electronic equipment.
5	RF emissions CISPR 11	Class B	
6	Harmonic current IEC 61000-3-2	Class A	
7	Voltage fluctuation and flicker IEC 61000-3-3	Complies	



Guidance and manufacturer's statement on anti-electromagnetic interference			
This device is predicted to be used in following electromagnetic environment. The buyer or user of the device should make sure to use it in this electromagnetic environment.			
Immunity Test	IEC 60601 Test Level	Compliance Level	Guidelines on the electromagnetic environment
Electrostatic discharge (ESD) IEC 61000-4-2	±8kV Contact ±15kV Air	±8kV Contact ±15kV Air	The ground should be made of wood, concrete, or ceramic. If the ground is covered by composite materials, the RH of the air should be not lower than 30%.
Electrical fast Transient burst IEC61000-4-4	±2kV Power cord ±1kV Input/output	±2kV Power cord ±1kV Input/output	Mains power quality should be that of a typical domestic, commercial or hospital environment.
Surge IEC 61000-4-5	±1kV Differential mode ±2kV Common mode	±1kV Differential mode ±2kV Common mode	Mains power quality should be that of a typical domestic, commercial or hospital environment.
Voltage dips, Short interruptions and voltage variations IEC 61000-4-11	<5%Ut (>95% dips in Ut) 0.5 cycle 40% Ut (60% dips in Ut) 5 cycle 70% Ut (30% dips in Ut) 25 cycle <5% Ut (>95% dips in Ut) 5 seconds	<5%Ut (>95% dips in Ut) 0.5 cycle 40% Ut (60% dips in Ut) 5 cycle 70% Ut (30% dips in Ut) 25 cycle <5% Ut (>95% dips in Ut) 5 seconds	Mains power quality should be that of a typical domestic, commercial or hospital environment. If the users need to continue the operation during power failure; therefore, the uninterruptible power supply or battery power supply are recommended.
Power frequency (50/60Hz) Magnetic field IEC 61000-4-8	3 A/m	3A/m	Electric power frequency magnetic fields should comply with the standards of the commercial or hospital usage.
Note	Ut is the AC mains voltage prior to application of test level.		

5.2 Guidance and manufacturer's statement on anti-electromagnetic interference II

Guidance and manufacturer's statement on anti-electromagnetic interference: applicable to all the non-living device and systems			
This device is predicted to be used in following electromagnetic environment. The buyer or user of the device should make sure to use it in this electromagnetic environment.			
Immunity test	IEC 60601 test level	Compliance level	Electromagnetic environment guidelines
Conducted RF IEC 61000-4-6	3Vrms 150KHz to 80 MHz	3V	Portable and mobile RF communications device should not be placed closer to any parts of the device than the recommended separation distance. The separation distance should be calculated by the formula corresponding to the transmitter frequency. Recommended Separation Distance $d = \left[\frac{3,5}{V_1} \right] \sqrt{P}$ $d = \left[\frac{3,5}{E_1} \right] \sqrt{P} \quad 80\text{MHz to } 800 \text{ MHz}$ $d = \left[\frac{7}{E_1} \right] \sqrt{P} \quad 800\text{MHz to } 2.5 \text{ GHz}$ <p>If p is the maximum rated output power (w) provided by the RF device manufacturers, d will be the recommended separation distance (m). (b)</p> <p>The field strength of fixed RF transmitters is determined by the investigation of the electromagnetic fields. Each band should be lower than compliance level. (a) (b)</p> <p>Device marked with the following tag would interfere with the nearby substances: </p>
Radiation, RF, electromagnetic field IEC 61000-4-3	3V/m 80MHz to 2.5 GHz	3V/m	
Note 1. If the frequency of the communications device is 800MHz or higher, formula for the high band should be used.			
Note 2. The proposed guidelines may not be applicable to all conditions. Electromagnetic spread can be affected by absorption and reflection of buildings, substances, and human bodies.			
a) Field strength of the fixed transmitters (such as Wireless (cordless / cellular) telephones and ground mobile radio station, amateur radio, AM FM radio and television broadcasting) can not be predicted theoretically.			
In order to evaluate the electromagnetic environment of the fixed RF transmitters, the investigation of electromagnetic field should be taken into consideration. If the field strength of the place near to the device is higher than the RF compliance level, the pump should be observed and checked to assure whether it can work normally. If abnormal performance is observed, the compensation measures may be necessary, for example, re-orientate and re-position the device.			
b) When the frequency range is between 150kHz and 80MHz, the field strength should be less than 3V/m.			



Maximum rated output power of the communications device (W)	Separation distance determined by the frequency of the communications device (m)		
	150KHz to 80MHz $d = [\frac{3,5}{V_1}] \sqrt{P}$	80MHz to 800MHz $d = [\frac{3,5}{E_1}] \sqrt{P}$	800 MHz to 2.5 GHz $d = [\frac{7}{E_1}] \sqrt{P}$
0.01	0.12	0.12	0.23
0.1	0.38	0.38	0.73
1	1.2	1.2	2.3
10	3.8	3.8	7.3
100	12	12	23

For the maximum rated output power of the transmitter not listed in the above table, the recommended separation distance d (unit: m) can be determined by the formula in the corresponding column of the transmitter frequency. Here, p is the maximum rated output power rating provided by the manufacturer (unit: w).

Note 1. If the frequency of the communications device is above 80MHz-800MHz, the formula for high brand should be applied.

Note 2. The proposed guidelines may not be applicable to all conditions. Electromagnetic spread can be affected by absorption and reflection of buildings, substances, and human bodies.

Recommended separation distance between portable / mobile RF communications device and syringe pumps

This device is expected to be used in the electromagnetic environment where the radiation RF disturbance is controlled. Based on the maximum output power of the communication device, the buyers or users can prevent electromagnetic interference through maintaining the minimum distance between the portable/mobile RF communications device (transmitters) and the infusion pump.



**Keep your patients safer
Make your job easier!**

Guangzhou Huaxi

Medical Science Technology Co., Ltd.

6F, Building A8, No.11, Kaiyuan

Avenue, Science City, Guangzhou

Hi-tech Industrial Developments Zone,
Guangzhou. China.

Tel: 0086-20-32290298, 32290268

Fax: 0086-20-32053080

Postal code: 510530

Website: <http://www.gzhuaxi.com>